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PATENT

E UNITED STATES PATENT AND TRADEMARK OFFICE

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10/693,007

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George C. Manuel

Group Art Unit:

3762

Docket No.:

1023-284US01

Title:

Z-AXIS ASSEMBLY OF MEDICAL DEVICE PROGRAMMER

DECLARATION UNDER 37 C.F.R. 1.132

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

We, Alex C. Toy and John W. Forsberg, declare as follows:

- 1. We are named inventors in above-referenced Patent Application Serial No. 10/693,007.
- 2. We are employees of Medtronic, Inc., the Assignee of record for the present application.
- 3. The above-referenced Patent Application Serial No. 10/693,007 claims priority to Provisional Patent Application Serial No. 60/508,511 filed October 2, 2003.
- 4. More than one year prior to October 2, 2003, Medtronic, Inc. requested that Benchmark Electronics, Inc. manufacture 222 programmers for a medical device pursuant to assembly drawings shown in Exhibit A. Exhibit A is a two-page document assigned document

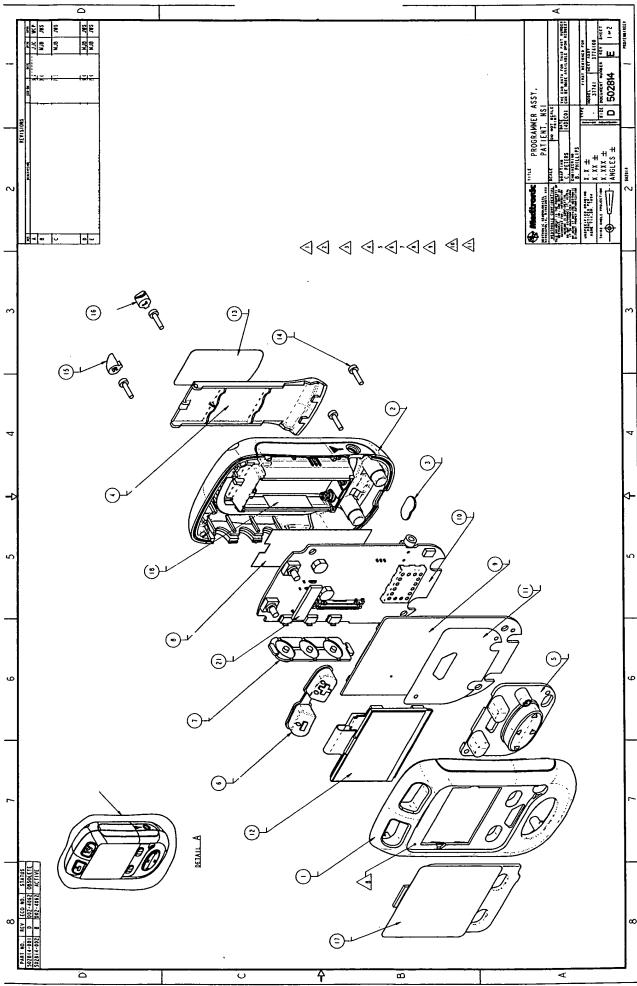
number 502814 and relates to a programmer with model number 37741 ("Model 37741 programmer"). On sheet 1, Exhibit A illustrates an assembly view of a Model 37741 programmer for a medical device. On sheet 2, Exhibit A illustrates an assembled view of a Model 37741 programmer for a medical device. Medtronic Inc. confidential and proprietary information has been redacted from Exhibit A.

- 5. More than one year prior to October 2, 2003, Benchmark Electronics, Inc. manufactured 222 Model 37741 programmers pursuant to the request from Medtronic, Inc.
- 6. At least 89 of the 222 Model 37741 programmers manufactured by Benchmark Electronics, Inc. more than one year prior to October 2, 2003 were used for experimental purposes, as evidenced by Exhibits B-D. Exhibit B is a forty-nine page document assigned document number 288117-70205 and entitled, "Neuro Patient Programmer Platform Electrical DVT Report." Exhibit C is a one page screen print of an internal electronic document storage and retrieval system at Medtronic, Inc., which indicates that document number 288117-70205 (Exhibit B) was modified on October 7, 2002 and June 28, 2003. Exhibit D is a twenty-nine page document entitled, "DVT Test Data for 288117-70020," and summarizes the results of tests conducted in May 2002 and June 2002. Medtronic Inc. confidential and proprietary information has been redacted from Exhibits B and D.
- 7. The remainder of the 222 Model 37741 programmers manufactured by Benchmark Electronics, Inc. more than one year prior to October 2, 2003 were not used for the tests reflected in Exhibits B and D and were used internally by Medtronic, Inc. employees for development purposes.
- 8. In view of this Declaration and the content of Exhibits A-D, it is clear that the 222 Model 37741 programmers manufactured by Benchmark Electronics, Inc. were not "in public use or on sale in this country, more than one year prior to the date of application for patent in the United States" under 35 U.S.C. § 102(b).

We hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Date:_	Oct. 4	2006	Signed:	llec C.	Toy	
		,		lex C. Tov	1	

Date: Oct 4,2006 Signed: John W. Forsberg



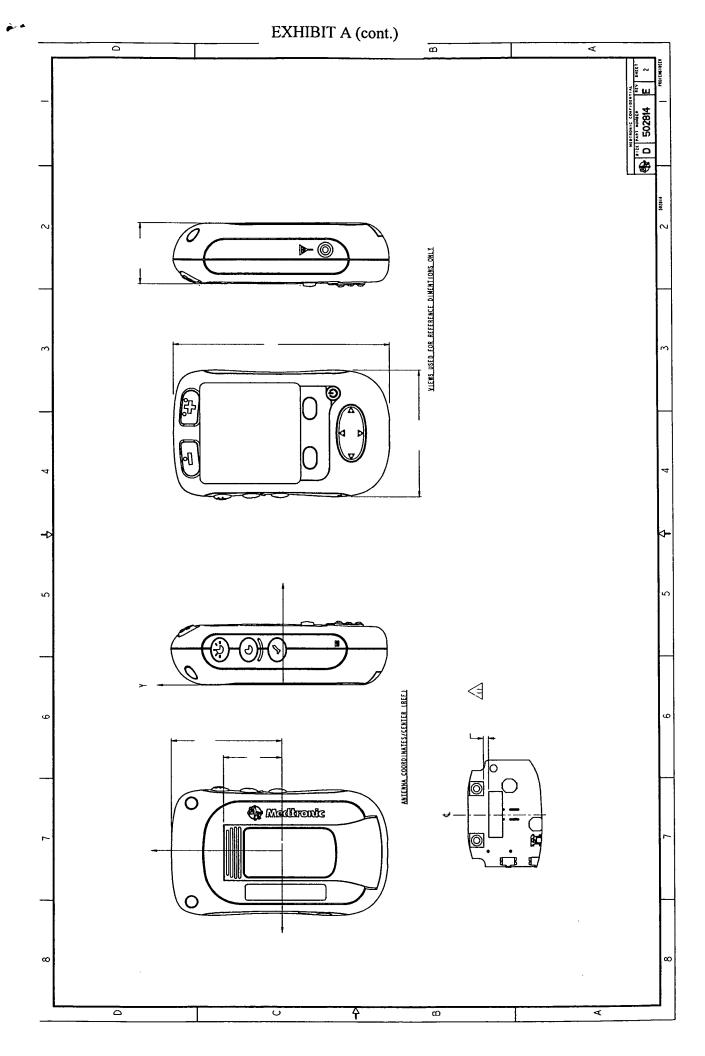


EXHIBIT B

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Revision History:

Revision	Comments	
1.0	Initial release for routing	



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1 INTRODUCTION

This document is the electrical Design Verification Test (DVT) Report for the 37741 Patient Programmer Platform.

1.1 Purpose

The purpose of this report is to document the results of test plan.

1.2 Scope

This report applies only to design verification testing of the 37741 Patient Programmer Platform.

1.3 Document Overview

This document is organized as follows:

- Section 2 contains references and definitions.
- Section 3 contains a table with the list of tests, software revisions, sample sizes, and test results.
- Section 4 contains the results of the electrical design verification tests.

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2 REFERENCES AND DEFINITIONS

This section identifies internal and external reference documents that augment the information provided in this document. It also defines terms, acronyms, and abbreviations used within the document.

2.1 Internal Medtronic References

Number	Name
120275	
215387	
288117-70040	
288117-70044	
288117-70029	
503011001	
288117-70200	

Note: Document revisions referenced in DVT Plan.

2.2 External References

Reference the PEM Electrical Specification for external specification standards.

2.3 Definitions, Acronyms, and Abbreviations

ARB: Arbitrary Waveform Generator

ARB equipment: One or more arbitrary waveform generators, used alone or in conjunction to generate sophisticated waveforms.

DUT: Device Under Test **DVT:** Design Verification Test

DVT Console: The test console needed to perform the tests specified herein.

ES: Electrical Specification #120275
GPIB: General Purpose Interface Bus
PEM: Patient Electronic Module

PP: Patient Programmer POR: Power On Reset

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3 Test Results Summary

Table 1 summarizes the results of all electrical design verification testing. Section 4 details each test setup, criteria, and results.

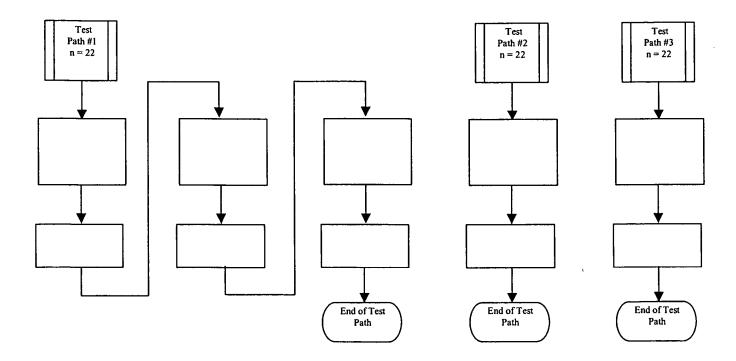
- Test data is stored as 288117-70200.
- Table 1 indicates test name, sample size, DUT software revision, Test Script Software revision, test path, and results.
- Test paths are shown in section 3.1.

Table 1

Test Name	Sample Size	DUT Software Revision	Script Software Test Revision	Test Path	Results
_	22				PASS
_	22				PASS
_	22				PASS
_	22				PASS
_	22				PASS
_	22				PASS
_	22				PASS
_	22				PASS
_	22				PASS
_	22		_		PASS
_	22			L _	PASS
_	22			_	PASS
	22	_		L _	PASS
_	22				PASS
_	22				PASS
_	22		_	L _	PASS
_	22		_		PASS
_	22		_	L _	PASS
<u> </u> -	22			L _	PASS
_	22		_		PASS
_	22			L	PASS
	1				PASS

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3.1 Test Paths



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4 ELECTRICAL TESTS

This section specifies electrical tests performed on the 37741 Patient Programmer Platform.

4.1 Power Source Tests

4.1.1 Current Drain Test

4.1.1.1 Objective

To verify the current drain meets the requirements specified in the *Power Source* section of the PEM Electrical Specification.

4.1.1.2 Method and Equipment

4.1.1.3 <u>Test Cases</u>

There are _ test cases for transmit using all combinations of test values below:

Parameter	Test Values	Units
_	1	
	1	
-	1	
		į į

-	_		
		m	_
		H	

There are test cases

using all

combinations of test values below:

Parameter	Test Values	Units
	_	<u> </u>
-	+	4
-	+	

There are test cases

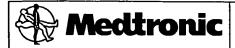
using two

combinations of test values below:

Parameter	Test Values	Units
	1	
	1	

There are total test cases.

4.1.1.4 Acceptance Criteria



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Condition)		(%)	Current Drain (m/ MAX		(mA)
Operating Condition (Ref.	Antenna	Duty Cycle (%)	v	v	v
Row A	INT				
Row B	INT		_		
Row C	INT		_		
Row D	INT		-		
Row E	INT				
Row F	INT				
Row G	INT		- -		
Row H	EXT			Γ -	
Row I	INT		. -		
Row J	INT	[]			

Note 1:

4.1.1.5 <u>Test Setup</u>

1.

2.

3.

4.

4.1.1.6 <u>Test Procedure</u>

1.

2.

3.

4.

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4.1.1.7 <u>RESULTS</u> **PASS**

All devices met the acceptance criteria.

Operating Condition	Current Drain (mA) MAX															
Row	Spec	Min	Max	Mean	Std Dev	Spec	Min	Max	Mean	Std Dev	Spec	Min	Max	Mean	Std Dev	
Α													1 .			
В			_		l I	\perp						Ι.	1	I.		
С				L.	L 1		l .	L.	L.			Ι.	Ι.		L _	Ш
D				L .				L .				I .	I :	I.		
E				L.	1		L.	L .	L _	_			1 .	<u> </u>	L.	Ш
F				L .	↓ ↓		1 -	L.	_	ļ .		1	↓ .	↓ -	Ļ.	Ш
G				<u> </u>	↓ ↓		L -	L.	<u> </u>	ļ .	Ш	1	↓ .	↓ .	L -	Ц
Н				L.	↓ ↓		L.	Ļ.	┗ -	1 -	Щ	1	↓ .	↓ -	┗ -	Ц
	_	_	_	ļ	↓ ↓	_	↓ .	┞ -	↓ -		\Box	1	↓ -	┇ .	┞ -	Ц
J					1 1			<u> </u>		<u> </u>		l	<u></u>			

4.1.2 Supply Voltage Range Test

4.1.2.1 Objective

To verify the supply voltage range meets the requirements specified in the *Power Source* section of the PEM Electrical Specification.

4.1.2.2 Method and Equipment

4.1.2.3 Test Cases

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Test Values	Units
-	

The

There is test case without transmit:

Test Values		nits
	I	1

4.1.2.4 Acceptance Criteria

Operating Condition	Antenna	H-Bridge Drive Duty Cycle (%)	Min operating voltage (V)
			<u> </u>

4.1.2.5 <u>Test Setup</u>

1.

2.

3.

4.

4.1.2.6 <u>Test Procedure</u>

1

2.

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4.1.2.7 RESULTS PASS

All devices met the acceptance criteria.

Operating	Antenna	Supply V	oltage Range	(Volts)		
Condition	Antenna	Min	Max	Avg	Std Dev	
	_	_				

4.2 Input/Output Connections Tests

4.2.1 Keypad Interface Test

4.2.1.1 Objective

To verify the keypad interface meets the requirements specified in the *Input/Output Connections* section of the PEM Electrical Specification.

4.2.1.2 Method and Equipment

4.2.1.3 <u>Test Cases</u>

Parameter	Test Values	Units

4.2.1.4 Acceptance Criteria

4.2.1.5 <u>Test Setup</u>

1.

2.

3.

4.2.1.6 <u>Test Procedure</u>

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3.

4.2.1.7 RESULTS PASS

All devices met the acceptance criteria.

	Keypad Interface (
Tests			
	Pass	Pass	Pass
-	Pass	Pass	Pass

4.2.2 Display Interface Test

4.2.2.1 Objective

To verify the display interface meets the requirements specified in the *Input/Output Connections* section of the PEM Electrical Specification.

4.2.2.2 <u>Method and Equipment</u>

4.2.2.3 Test Cases

There are test cases using combinations of the test values below:

Test Values	Units
·	
	

Neurological

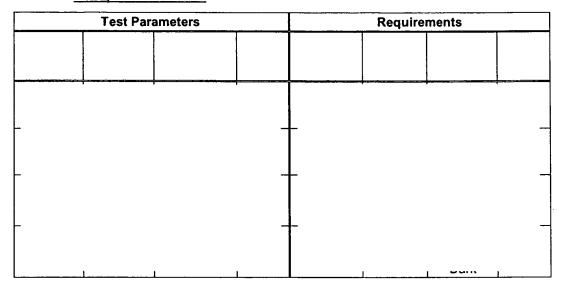
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4.2.2.4 Acceptance Criteria



4.2.2.5 Test Setup

1.

2.

3.

4.2.2.6 <u>Test Procedure</u>

1.

2.

3.

4.

4.2.2.7 RESULTS PASS

	Display Interface (pa	ss/fail)	
Test			
	Pass	Pass	Pass
	Pass	Pass	Pass
	Pass	Pass	Pass

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4.2.3 External Antenna Interface Test

4.2.3.1 Objective

To verify the external antenna interface meets the requirements specified in the *Input/Output Connections* section of the PEM Electrical Specification.

4.2.3.2 Method and Equipment

4.2.3.3 Test Cases

There are test cases using all combinations of test values below:

Parameter	Test Values	Units

4.2.3.4 Acceptance Criteria

- When an external antenna is connected, there should be no downlink from the internal antenna.
- When an external antenna is connected, the uP should detect that the antenna is connected.

External Antenna			ı		
	Min	Max	Min	Max	Yes/No

4.2.3.5 <u>Test Setup</u>

1.

2.

3.

4.

5.

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4.2.3.6 <u>Test Procedure</u>

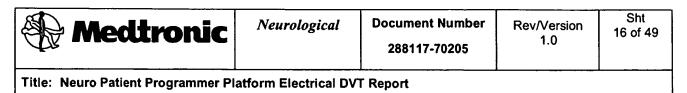
1.

2.

3.

4.

4.2.3.7 <u>RESULTS</u> PASS



est Cor	figurati	ion		Test	t								
			-	A	١								
			-	8	3] .							
						_							
4	Exter	nal An	tenna	Interf	ace	(A/m)						
	Exter	nal An	tenna	Interfa	ace	(A/m)						· · · · · · · · · · · · · · · · · · ·
Test	Exter	nal An Xa W	tenna l Weau	Std dev	ace	(A/m	Max	Mean	Std dev	Min	Max	Mean	Std dev
Y Test				1	ace			Mean	Std dev	Min	Max	Mean	Std dev

4.2.4 Infrared Port Interface Test

4.2.4.1 Objective

To verify the infrared port interface meets the requirements specified in the *Input/Output Connections* section of the PEM Electrical Specification. [PTPROG_PEMT-0006:7]

4.2.4.2 Method and Equipment

4.2.4.3 <u>Test Cases</u>

There are test cases using all combinations of test values below:

Parameter	Test Values	Units

4.2.4.4 Acceptance Criteria

Ail	All	None

4.2.4.5 Test Setup

1.

2.

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3.

4.2.4.6 Test Procedure

1.

2.

3.

4.

4.2.4.7 RESULTS PASS

All devices met the acceptance criteria.

	Infrared (pass/fail)								
Voltage (V)									
	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
[Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass
[Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

4.2.5 Audio Transducer Test

4.2.5.1 Objective

To verify the audio transducer meets the requirements specified in the *Input/Output Connections* section of the PEM Electrical Specification.

4.2.5.2 Method and Equipment

4.2.5.3 Test Cases

There are test cases using all combinations of test values below:

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Parameter	Test Values	Units

4.2.5.4 Acceptance Criteria

|--|

4.2.5.5 Test Setup

- 1.
- 2.
- 3.
- 4.
- 5.

4.2.5.6 <u>Test Procedure</u>

- 1.
- 2.
- 3.
- 4.

4.2.5.7 RESULTS PASS

All devices met the acceptance criteria.

	Auc	lio Tı	ansd	ucer (di	B S	PL)									
	Min	Мах	Mean	Std dev		Min	Max	Mean	Std dev		Min	Max	Mean	Std dev	
	+	 	-				 	-	-	_		 		-	
 	†			-	1	 			-	╁	┢			-	ł

4.2.6 Manufacturing/Test Interface Test

Manufacturing requirements defined in Test Specification, Patient Programmer, 215387.

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4.3 Internal Resources Tests

4.3.1 Memory Test

4.3.1.1 Objective

To verify the internal memory resources meet the requirements specified in the *Internal Resources* section of the PEM Electrical Specification.

4.3.1.2 Method and Equipment

4.3.1.3 <u>Test Cases</u>

There are test cases using all combinations of test values below: Parameter **Test Values** Units 4.3.1.4 Acceptance Criteria Αll **Pass** 4.3.1.5 Test Setup 1. 2. 3. 4.3.1.6 Test Procedure 1. 2. 3. 4.

4.3.1.7 RESULTS PASS

Test	Memory (pass/fail)					
	Pass	Pass	Pass			
_	Pass	Pass	Pass			
-	Pass	Pass	Pass			

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4.3.2 Real-Time Clock Backup Test

4.3.2.1 Objective

To verify the real-time clock backup meets the requirements specified in the *Internal Resources* section of the PEM Electrical Specification.

4.3.2.2 Method and Equipment

4.3.2.3 Test Cases

There is one test case below:

Parameter	Test Value	Units

4.3.2.4 Acceptance Criteria

Test Case	Min Time w/o power (min)
-	

4.3.2.5 <u>Test Setup</u>

1.

2.

3.

4.3.2.6 <u>Test Procedure</u>

1.

2.

3.

4.

5.

4.3.2.7 RESULTS PASS

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Real-Time Backup (pass/fail)						
Test						
	Pass	Pass	Pass			

4.3.3 Real-Time Clock Accuracy Test

4.3.3.1 Objective

To verify the real-time clock accuracy meets the requirements specified in the *Internal Resources* section of the PEM Electrical Specification.

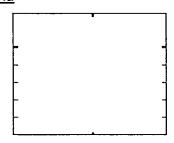
4.3.3.2 Method and Equipment

4.3.3.3 Test Cases

There are test cases (actually measurement points) using all combinations of test values below:

Parameter	Test Value	Units

4.3.3.4 Acceptance Criteria



4.3.3.5 <u>Test Setup</u>

1.

2.

4.3.3.6 <u>Test Procedure</u>

1.

2.

4.3.3.7 RESULTS PASS

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	Real	Time Clock	Accuracy (seconds)	
_	+-	4-	+		
_	 	+	+	 	
_	+	+	+		+
_	+	+-	+	+	+
_		+	+	- -	+

4.3.4 A/D Measurements Test

4.3.4.1 Objective

To verify the A/D measurement accuracy meets the requirements specified in the *Internal Resources* section of the PEM Electrical Specification.

4.3.4.2 Method and Equipment

4.3.4.3 <u>Test Cases</u>

There are test cases using the test values below:

Parameter	Test Values	Units
-		

4.3.4.4 Acceptance Criteria

A/D Voltage	Test Value	Max Error (%)

4.3.4.5 <u>Test Setup</u>

1.

2.

3.

4.

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5.

4.3.4.6 <u>Test Procedure</u>

1.

2.

3.

4.

4.3.4.7 <u>RESULTS</u> **PASS**

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		A/D			nent (%	ER	ROR)							
			Aml	oient 1	Temp			Lov	v Tem	р		Hig	h Ten	ıp
Input	Level	Min	Max	Mean	Std dev		Min	Мах	Mean	Std dev	Min	Max	Mean	Std dev
-	├	_ `	,		_		_			1	+	•		
-	+ 1	_			-	Н	_			+	+			+
		_			-	Н	-			+	†			+
					_					T	1			
-	-	_			-	-	_			+	+			+-
-	+ -	-			-	\vdash	-			+	+			+
-	<u> </u>				_	Н	_			+	†			+
					_					I	1			
-		_			-	Н	-			+	4			-
· -	+	-			-	╁╌				+	+			+-
	<u> </u>				_	T	-			+	†			+
	[]				_					I	1			
-	<u> </u>	-			-	-	-			+	+			-
-	├ -	-			-	\vdash	}			+	+			+
-	† '	<u></u>			-		-			+	-			+
					_					1	1			
-	<u> </u>	-			-	\vdash	-			+	4			+
-	+ -	-			-	\vdash	-			+	+			+
·	†	<u> </u>			-		-			+	†			+-
					_					1	1			1
-	╄ -	L			-	\vdash	-			4	4			+
-	 	H			-	+	-			+	+			+
-	†	-			-	T	-			+	+			+

4.3.5 D/A Control Voltages Test

4.3.5.1 Objective

To verify the D/A accuracy meets the requirements specified in the *Internal Resources* section of the PEM Electrical Specification.

4.3.5.2 Method and Equipment

4.3.5.3 <u>Test Cases</u>

There are test cases using all combinations of test values below:



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Parameter	Test Value	Units

4.3.5.4 Acceptance Criteria

D/A Voltage	Measurement point	Max % Error

4.3.5.5 <u>Test Setup</u>

1.

2.

3.

4.

4.3.5.6 Test Procedure

1.

2.

3.

4.3.5.7 <u>RESULTS</u> **PASS**

All devices met the acceptance criteria.

	D/A Control Voltage (% ERROR)	
_		
-	-	4
 	+	+
Ė		

4.4 Transmit Telemetry (Downlink) Tests

4.4.1 Magnetic Field Intensity Test

4.4.1.1 Objective

To verify downlink magnetic field intensity meets the requirements specified in the *Transmit Telemetry (Downlink)* section of the PEM Electrical Specification.

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 26 of 49
Title: Neuro Patient Programmer Pla	atform Electrical DV	T Report		l

4.4.1.2 Method and Equipment

3. 4.

4.4.1.3	<u>Test Cases</u>
There are	e test cases at kHz using all combinations of test values below:
- - -	
4.4.1.4	Acceptance Criteria
4.4.1.5 1. 2. 3. 4.	<u>Test Setup</u>
5.	
4.4.1.6 1. 2.	<u>Test Procedure</u>

Medtronic		Document Number 288117-70205	Rev/Version 1.0	Sht 27 of 49						
Title: Neuro Patient Programmer Platform Electrical DVT Report										

5.

4.4.1.7 RESULTS PASS

All devices met the acceptance criteria.

	Magnetic Field Intensity (A/m)	
	<u>'</u>	_
_	<u> </u>	_
_	+	_
- -	‡	
_	+	_

4.4.2 Burst Characteristics Test

4.4.2.1 Objective

To verify downlink burst characteristics of width, rise time, fall time, frequency, and overshoot meet the requirements specified in the *Transmit Telemetry (Downlink)* section of the PEM Electrical Specification.

4.4.2.2 Method and Equipment

4.4.2.3 Test Cases

There are test cases using all combinations of test values below:

Parameter	Test Values	Units
_		
_		
_		_

			····		 			
<u>.</u>								
4.4.2.5 1. 2. 3.	Test Setu	<u>p</u>		- 1				

4.4.2.6 <u>Test Procedure</u>

1.

4.

5.

2.

3.

4.

5.

4.4.2.7 RESULTS PASS

Medtronic

Neurological

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			Burs	t Chara	cteristic	CS									
					ent Tem				Low	Temp			Higl	n Temp	
Antenna	Voltage	Test	Min	Мах	Mean	Std dev		Min	Мах	Mean	Std dev	Min	Мах	Mean	Std dev
-		- -	_			-	\dashv	_				+	1		
	-	-				1		-				‡			
-	-	_	 			4	\dashv	-			+	+			+
F	-	-				1	\exists	-			Ŧ	T			
L	=	_	L			1	\exists	-			\pm	<u>†</u>			
-	•	_	F			4		_			7	Ŧ			\Box
	1	-				1		- -				‡			
}	-	_	<u> </u>			+	\dashv	-			+	+			+-
-	-	- -				1	\Box	- -				‡			
-	-	-	-			_	-	-			-	+	•		+1
-	1	-				1	\dashv	- -			1	‡			
E	_	_	Ŀ			1		_			\pm	<u>†</u>			
-	-	-]		-			7	-			1
_						1		- -				1			
-	į.		-			+		_			+	+			+-
-	-	· .	<u> </u>			1		- -			#	‡			
-	_	_	 			-	\dashv	-			+	+			
F	-	- -	F			7		- -			1	Ŧ			
_	-	- -						- -			1	<u> </u>			
-	-	-	 -			+		-			+	+			-
-	1	- -				1		- -			#	‡			
-		_	<u> </u>			+	\dashv	-			+	+			+-
F		- -	F			1	\dashv	- -			1	T			
		- -				1		-			1	1			
}		_	 			7		-			Ŧ	+			
		<u>.</u>	<u> </u>	<u> </u>				- - -		ı	<u>, †</u>	<u>†</u>			

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Title: Neuro Patient Programmer Pla	atform Electrical DV	T Report		

4.5 Receive Telemetry (Uplink) Tests

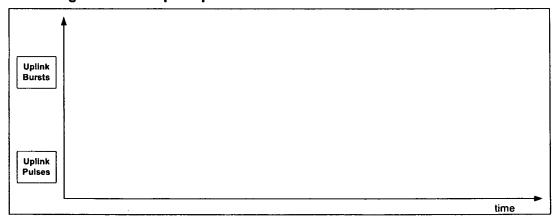
4.5.1 Detection Threshold Test

4.5.1.1 Objective

To verify uplink detection threshold (i.e. receiver sensitivity) meets the requirements specified in the *Receive Telemetry (Uplink)* section of the PEM Electrical Specification.

4.5.1.2 Method and Equipment

Figure 1: Example Uplink Detection Threshold Test Waveforms



4.5.1.3 Test Cases

There are test cases using all combinations of test values below:

Parameter	Test Values	Units			
	+				
	+				
	+	 			
	Ì		:		

The supply voltage is 2.5 V.

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Title: Neuro Patient Programmer Pl	atform Electrical DV	T Report		

4.5.1.4 Acceptance Criteria

g	try Type	Detection Onset (Uplink dB)	Detection Threshold (Uplink dB)	Maximum Input Level (Uplink dB)
Antenna	Telemetry	Max	Max	Max
	<u>.</u>		1	

4.5.1.5 <u>Test Setup</u>

1.

2.

3.

4.

5.

4.5.1.6 <u>Test Procedure</u>

1.

2.

3.

4.

4.5.1.7 <u>RESULTS</u> PASS

		Detection Threshold		(dB)											
Antenna	Telemetry	Min	Мах	Mean	Std dev	Min	Max	Mean	Std dev		Min	Max	Mean	Std dev	
_					 		1	1	 	1 1			 		
<u>-</u>															

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Title: Neuro Patient Programmer Platform Electrical DVT Report											

		Maximum Input Level (pass/s	Maximum Input Level (pass/fail)							
Antenna	Telemetry									
		Pass	Pass	Pass						
<u> </u>	_	Pass	Pass	Pass						
- 		Pass	Pass	Pass						
		Pass	Pass	Pass						
	•	Pass	Pass	Pass						
	·	Pass	Pass	Pass						

4.5.2 Detection Margin Test

4.5.2.1 Objective

To verify uplink detection margin meets the requirements specified in the *Receive Telemetry (Uplink)* section of the PEM Electrical Specification.

4.5.2.2 Method and Equipment

Uplink Bursts
Uplink Pulses

Figure 2: Example Uplink Detection Margin Test Waveforms

4.5.2.3 Test Cases

There are test cases using all combinations of test values below:

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Parameter	Test Values	Units
	 	
	 	

4.5.2.4 Acceptance Criteria

stry Type	Bursts itude A1	g	Detection Margin (Uplink dB)				
Telemetry Data Burs		Amplitude	Antenna	Min	Max		
				_			

4.5.2.5 <u>Test Setup</u>

1.

2.

3.

4.

5.

4.5.2.6 <u>Test Procedure</u>

1.

2.

3.

4.

4.5.2.7 <u>RESULTS</u> PASS

All devices met the acceptance criteria.

Medtronic itle: Neuro Patient Programmer Platf	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 34 of 49							
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	_	Detection Margin (dB))									
Antenna	Telemetry	Min	Мах	Mean	Std dev		Min	Мах	Mean	Std dev		Min	Max	Mean	Std dev	
													-			
_				•	•						•					

4.5.3 Noise Immunity Test

4.5.3.1 Objective

To verify uplink noise immunity meets the requirements specified in the *Receive Telemetry* (*Uplink*) section of the PEM Electrical Specification.

4.5.3.2 Method and Equipment



Neurological

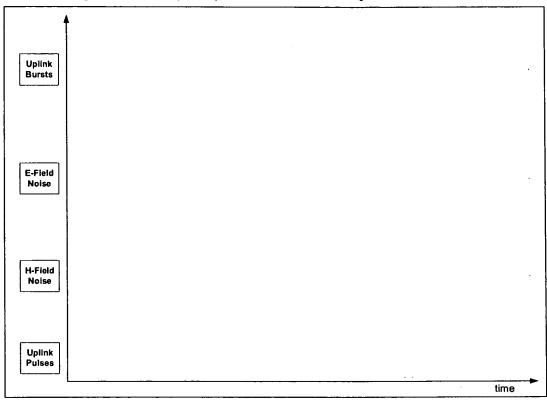
Document Number 288117-70205

Rev/Version 1.0

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Title: Neuro Patient Programmer Platform Electrical DVT Report

Figure 3: Example Uplink Noise Immunity Test Waveforms



4.5.3.3 Test Cases

There are test cases using all combinations of test values below:

Parameter	Test Values	Units
		·

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 36 of 49							
Title: Neuro Patient Programmer Platform Electrical DVT Report											

4.5.3.4 Acceptance Criteria

Telemetry	Uplink Level	Antenna	Min E-Noise	Min H-Noise
Type	A1 (dB)		Immunity (dB)	Immunity (dB)
_			•	-

4.5.3.5 <u>Test Setup</u>

1.

2.

3.

4.

5.

6.

4.5.3.6 <u>Test Procedure</u>

1.

2.

3.

4.

5.

4.5.3.7 <u>RESULTS</u> PASS

All devices met the acceptance criteria.

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 37 of 49
Title: Neuro Patient Programmer Pla	atform Electrical DV	Γ Report		

			Noise Immunity (dB)														
Antenna	Noise	Telemetry	Min	Мах	Mean	Std dev		Min	Мах	Mean	Std dev		Min	Max	Mean	Std dev	
-							•					·•				-	
																-	
-																-	
-																-	
-																-	
_																-	
1																	Ll

4.5.4 Signal Distortion Test

4.5.4.1 <u>Objective</u>

To verify uplink signal distortion meets the requirements specified in the *Receive Telemetry* (*Uplink*) section of the PEM Electrical Specification.

4.5.4.2 <u>Method and Equipment</u>

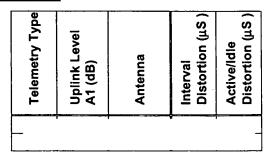
Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 38 of 49
Title: Neuro Patient Programmer Pl	atform Electrical DV	T Report		

4.5.4.3 Test Cases

Parameter	Test Values	Units
•		
	•	
•		

There are test cases for Tel A, and test cases for Tel N.

4.5.4.4 Acceptance Criteria



4.5.4.5 <u>Test Setup</u>

1.

2.

3.

4.

5.

4.5.4.6 <u>Test Procedure</u>

1.

2.

3.

4. `

4.5.4.7 <u>RESULTS</u> PASS

All devices met the acceptance criteria.

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 39 of 49
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			Signa	l Distor	tion Tel	emetry .	A (us)						_		
Antenna	Test	Uplink (dB)	Min	Мах	Mean	Std dev	Min	Мах	Mean	Std dev	Min	Max	Mean	Std dev	
-						·		1 -		1		1	1		\blacksquare
ţ															
-															\dashv
t															
Γ.							_		_		_				

			Sign	al Disto	rtion T	elemeti	ry I	N, 0's (u	s)								
Antenna	Test	Uplink (dB)	Min	Мах	Mean	Std dev		Min	Max	Mean	Std dev		Min	Мах	Mean	Std dev	
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[\square

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 40 of 49
Title: Neuro Patient Programmer Pl	atform Electrical DV	T Report		<u> </u>

		_	Sign	al Disto	rtion T	elemetr	уN	l, 1's (u	s)			-	-				
Antenna	Test	Uplink (dB)	Min	Мах	Mean	Std dev		Min	Max	Mean	Std dev		Min	Мах	Mean	Std dev	
-									1							_	
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F																-	
-																-	\vdash
 																-	Н

4.5.5 Turnaround Time Test

4.5.5.1 Objective

To verify uplink turnaround time meets the requirements specified in the *Receive Telemetry* (*Uplink*) section of the PEM Electrical Specification.

4.5.5.2 Method and Equipment

4.5.5.3 <u>Test Cases</u>

There are test cases using all combinations of test values below:

Parameter	Test Values	Units
J	 	

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Title: Neuro Patient Programmer Pl	atform Electrical DV	T Report		

4.5.5.4 Acceptance Criteria

Supply Voltage H-Bridge Drive Duty Cycle Turnaround

4.5.5.5 <u>Test Setup</u>

1.

2.

3.

4.5.5.6 Test Procedure

1.

- 2.
- 3.
- 4.

4.5.5.7 RESULTS PASS

All devices met the acceptance criteria.

	Turnaro	und Tim	e (pass/fa	il)		
Test			1		 J	

4.5.6 Hold Drift Test

4.5.6.1 Objective

To verify the hold drift meets the requirements specified in the *Receive Telemetry (Uplink)* section of the PEM Electrical Specification.

4.5.6.2 Method and Equipment



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4.5.6.3 <u>Test Cases</u>

There is test case:

Parameter	Uplink Level	Units	

4.5.6.4 Acceptance Criteria

Time after hold circuit enabled

Max Hold Drift

4.5.6.5 <u>Test Setup</u>

1.

2.

3.

4.5.6.6 <u>Test Procedure</u>

1.

2.

3.

4.

5.

6.

7.

8.

9.

10

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4.5.6.7 RESULTS PASS

All devices met the acceptance criteria.

			 (mV)	ld Drift	Но
٦		·			_
}					

4.5.7 New-Battery FET Test

4.5.7.1 Objective

To verify that enabling the new-battery FET circuit reduces the receiver noise floor (ambient RF energy detected by the receiver circuit) when new batteries are used.

4.5.7.2 Method and Equipment

4.5.7.3 <u>Test Cases</u>

There is test case:

Parameter	Uplink Level	Units

4.5.7.4 Acceptance Criteria

Supply Voltage	New-Battery FET	RSSI Peak	
_			

4.5.7.5 <u>Test Setup</u>

1.

2.

3.

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4.5.7.6 <u>Test Procedure</u>

1.

2.

3.

4.

5.

6.

7.

4.5.7.7 RESULTS PASS

4.6 Telemetry Performance Tests

4.6.1 Telemetry Map Area at a Fixed Distance Test

4.6.1.1 <u>Objective</u>

To verify telemetry performance in terms of map area at a fixed distance meets the requirements specified in the *Telemetry Performance* section of the PEM Electrical Specification.

4.6.1.2 Method and Equipment

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4.6.1.3 <u>Test Cases</u>

Parameter	Test Values	Units
-		
-		
-		
-		

There are test cases.

4.6.1.4 Acceptance Criteria

IPG	Antenna	Map Area @ 5cm
,		_

4.6.1.5 <u>Test Setup</u>

1.

2.

4.6.1.6 <u>Test Procedure</u>

1.

2.

3. 4.

5.

6.

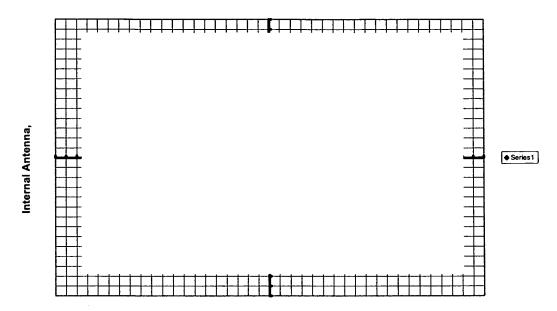
7.

8.

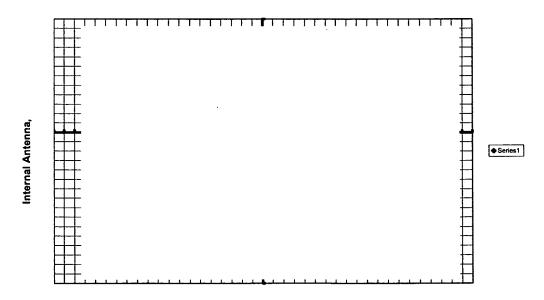
4.6.1.7 <u>RESULTS</u> **PASS**

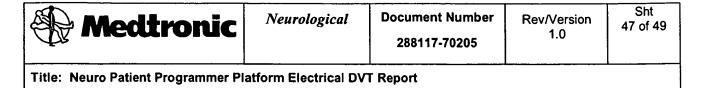
Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 46 of 49
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4.6.1.7.1 Internal Antenna Map @

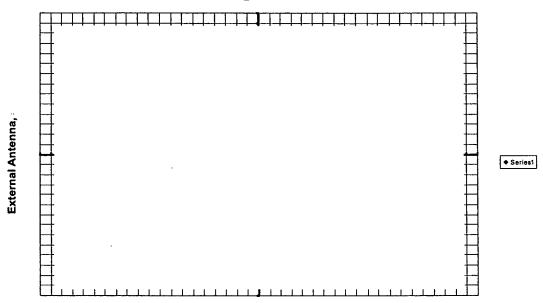


4.6.1.7.2 Internal Antenna @

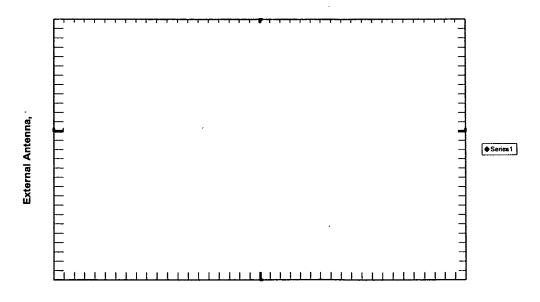




4.6.1.7.3 External Antenna Map @



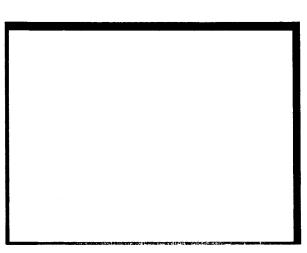




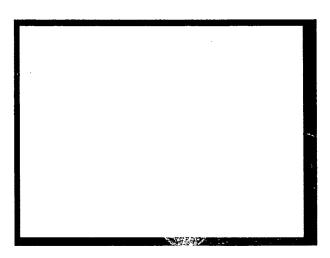
4.6.1.7.5 Photo of test fixture showing

Medtronic	Neurological	Document Number 288117-70205	Rev/Version 1.0	Sht 48 of 49
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in this photo.



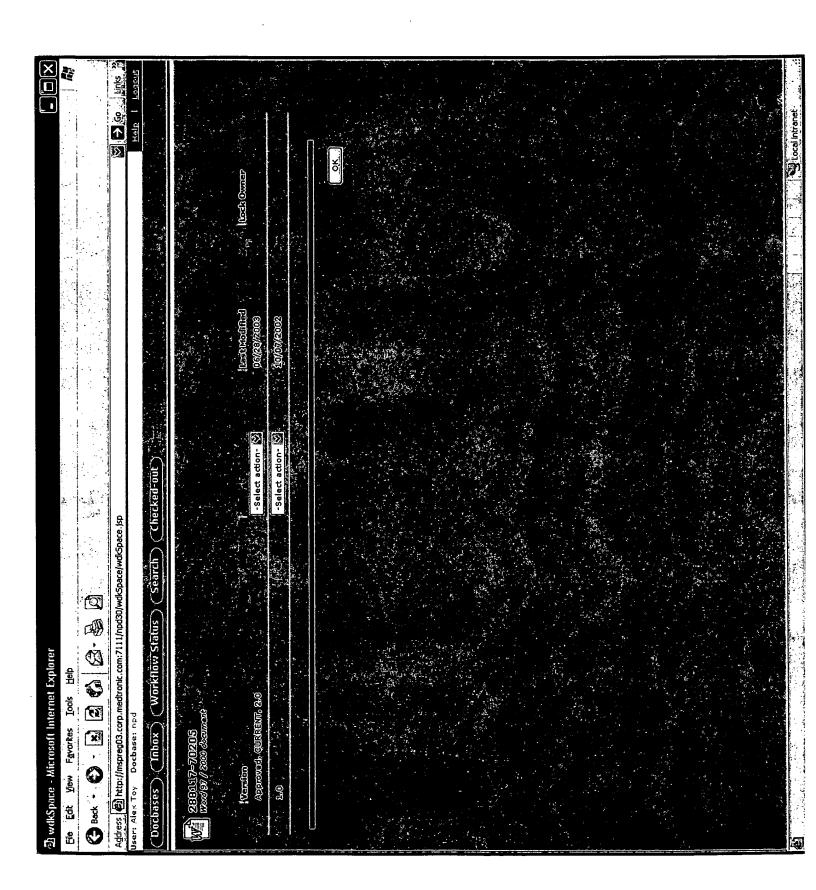
4.6.1.7.6 Photo of



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5 COMPLETION

This paragraph concludes this test specification.



Test Path #1 from DVT Plan 288117-70020 Section 7.0

DVT Pre-Test Performed to verify operational units.

																	_						
NJD000149P	NJD000140P	NJD000139P	NJD000138P	NJD000080P	NJD000079P	NJD000078P	NJD000077P	NJD000037P	NJD000036P	NJD000035P	NJD000034P	NJD000033P	NJD000031P	NJD000028P	NJD000026P	NJD000025P	NJD000024P	NJD000022P	NJD000020P	NJD000019P	NJD000018P	Serial Number	Buttons
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	operational	Buttons
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Audio	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	LCD	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Battery contact Battery Door	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Battery Door	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	clock	Real time
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	ラ	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	B	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Backlight Communication	
ę	웃	Ş	웃	웃	웃	웃	웃	웃	ę	QK	OK.	QK	QX	OK	QK	웃	웃	욧	웃	웃	QX	Results	

Testing performed by

Date:

23-May-02

288117-70183

EQUIPMENT:

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SUMMERY SHEET

TECH:

Patient Programmer for Neuro devices.

DATE: 29 MAY 02 INITIAL VISUAL & ELECTRICAL **PAR# 5365 TEST PLAN: 288117-70020**

CO. 10 Miles		i 4 1000 ii 4	í
		Requestor	
SERIAL#	VISUAL	did functional	
NJD000018P	O.K.	×	
NJD000019P	O.K.	×	
NJD000020P	O.K.	×	
NJD000022P	O.K.	×	
NJD000024P	O.K.	×	
NJD000025P	O.K.	×	

	_	_	_		_	_							_	
	NJD000149P	NJD000140P	NJD000139P	NJD000138P	NJD000080P	NJD000079P	NJD000078P	NJD000077P	NJD000037P	NJD000036P	NJD000035P	NJD000034P	NJD000033P	NJD000031P
3-Jun	O.K.	0.K												
	×	×	×	×	×	×	×	×	×	×	×	×	×	×

Exhibit D (cont.)

RESULTS: NO ANOMALIES NOTED

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SUMMERY SHEET

Patient Programmer for Neuro devices.

DATE: 19-Jun-02 TEST PLAN: 288117-70020 euro devices. Life cycle of battery contacts and door, and external antenna jack.

Subject samples

NJD000018P NJD000020P NJD000022P NJD000025P NJD000025P NJD000028P NJD000031P NJD000031P NJD000034P NJD000037P NJD000077P NJD000078P NJD000078P NJD000079P NJD0000138P NJD0000138P NJD0000139P NJD000139P NJD000139P NJD000139P NJD000139P	288117-70020 test number Serial Number	
	6.3.3 cycles	Battery Door
	6.3.4 cycles	Battery External Contact Antenna
	6.3.5 cycles	xternal ntenna
	Tested by:	
	6.3.1 Length	Dimension
	Width	5
	표	
	6.3.2 oz.	Weight w/o batteries
	02.	Weight w/o Total batteries 2 AA batteries Weight
	OZ.	Total Weight

Exhibit D (cont.)

Average

288117-70183

Std Dev Dimensions per print 502814

DVT Test Data for 288117-70020

EQUIPMENT:

Test Path #1

DVT Test Data for 288117-70020

SUMMERY SHEET

PAR# 5365 TEST PLAN: 288117-70020

Patient Programmer for Neuro devices.

Storage Temperature paragraph o. 2. 2 or test plant.

DATE:

19-Jun-02 All Functional Testing done per 6.1 except backlight and IR port.

Subject samples to low temp. storage of degrees F for hours then degrees F for hours.

Functional test samples post each temperature storage.

Date: Complete	NJD000149P	NJD000140P	NJD000139P	NJD000138P	NJD000080P	NJD000079P	NJD000078P	NJD000077P	NJD000037P	NJD000036P	NJD000035P	NJD000034P	NJD000033P	NJD000031P	NJD000028P	NJD000026P	NJD000025P	NJD000024P	NJD000022P	NJD000020P	NJD000019P	NJD000018P	Serial #	
18-Jun																								
18-Jun																							Functional	
19-Jun																								
19-Jun			1							ı i		1 1	1	1	1 1	1 1	ì				1	ı	Functional	

NOTES:

Results:

288117-70183

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EQUIPMENT:

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SUMMERY SHEET

TEST PLAN: 288117-70020

Patient Programmer for Neuro devices.

Operating Temperature paragraph 6.2.1 of test plan

DATE:

4-Jun-02 All Functional Testing done per 6.1 except backlight and IR port. **PAR# 5365** Operating Temperature paragraph 6.2.1 of test plan.

Subject samples to Low temp. storage of degrees F for hours then degrees F for hours.

Serial # Low temp. Functional High Temp. Functional

	$\overline{}$	_	_	_	_	_	_	_		_		$\overline{}$	_	_	_	_	_		_		_		_	
NOTES:	Date: Complete	NJD000149P	NJD000140P	NJD000139P	NJD000138P	NJD000080P	NJD000079P	NJD000078P	NJD000077P	NJD000037P	NJD000036P	NJD000035P	NJD000034P	NJD000033P	NJD000031P	NJD000028P	NJD000026P	NJD000025P	NJD000024P	NJD000022P	NJD000020P	NJD000019P	NJD000018P	Serial #
A=	4-Jun																							LOW GILLD.
	4-Jun																							רעווכנוטומו
	5-Jun					,																		runctional fright temp.
	5-Jun		1	ŀ	1	1	1	!	1	ŀ	ı	1	1	i	1	1	1	I	1	1	1	I	1	- discussion
	L		<u></u>	1	<u> </u>	.I	J	ل	ـــــا	l	<u> </u>	<u> </u>	<u> </u>	1	<u> </u>	1	1	<u> </u>	L	J.—			1	<u>_</u>

Results:

EQUIPMENT:

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Exhibit D (cont.)

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EQUIPMENT:

RESULTS:

NOTES:

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SUMMERY SHEET

DVT Test Data for 288117-70020

Patient Programmer for Neuro devices. TEST PLAN: 288117-70020

20-Jun-02 Thermal Shock paragraph 6.2.3 of test plan. cycles of degrees F, then I

Subject samples tc cycles of degrees r, l

Dwell at each temperature for 1 hour. All Functional Testing done per 6.1 except backlight and IR port.

Thermal Functional Visual

			NJD000149P
<u> </u>			NJD000140P
i			NJD000139P
			NJD000138P
			NJD000080P
<u> </u>			NJD000079P
			NJD000078P
L			NJD000077P
L			NJD000037P
L			NJD000036P
L			NJD000035P
			NJD000034P
L			NJD000033P
		1	NJD000031P
			NJD000028P
			NJD000026P
[]			NJD000025P
			NJD000024P
			NJD000022P
L			NJD000020P
			NJD000019P
	,		NJD000018P
	Testing	Shock	Serial #

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Test Path #1

SUMMERY SHEET

TECH:

PAR# 5365

Patient Programmer for Neuro devices.

21-Jun-02 Chemical Resistance paragraph 6.2.7 of test plan.

TEST PLAN: 288117-70020

Subject samples to

유	
Chemical	
Visual	
	J

	Chemical	Visual
Serial #	Testing	
NJD000018P	:	; ;
NJD000019P		<u> </u>
NJD000020P		1
NJD000022P	, ,	1
NJD000024P		L
NJD000025P		ı
NJD000026P		1
NJD000028P		i
NJD000031P		I
NJD000033P		_
NJD000034P		L
NJD000035P		L
NJD000036P		I
NJD000037P		L
NJD000077P		
NJD000078P		1
NJD000079P		L
NJD000080P		ı
NJD000138P		1_
NJD000139P		L
NJD000140P		<u>. </u>
NJD000149P		

RESULTS:

EQUIPMENT:

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Test Path #2 from DVT Plan 288117-70020 Section 7.0

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NJD000137P	NJD000136P	NJD000134P	NJD000133P	NJD000131P	NJD000130P	NJD000129P	NJD000128P	NJD000127P	NJD000126P	NJD000124P	NJD000123P	NJD000122P	NJD000121P	NJD000120P	NJD000119P	NJD000116P	NJD000114P	NJD000113P	NJD000111P	NJD000110P	NJD000109P	Serial Number	Buttons
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	operational	Buttons
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Audio	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	LCD	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	contact	Battery
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Door	Battery
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	clock	Real time
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	R	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Backlight	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	ח	Communicatio
웃	웃	웃	욧	웃	웃	QX	웃	웃	Q ,	웃	S	웃	웃	웃	웃	웃	웃	웃	웃	웃	ę	ير	

Testing performed by

EQUIPMENT: |

Exhibit D (cont.)

Date:

23-May-02

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SUMMERY SHEET

TEST PLAN: 288117-70020

PAR# 5365
TEST PLAN: 288117-70020
Patient Programmer for Neuro devices.

PATE: 29 MAY 02
INITIAL VISUAL & ELECTRICAL

did functional	VISUAL	SERIAL#
Requestor		
INITIAL VIOUAL & ELE	02	DAIE: 29 MAY 02

	29-May	
×	O.K.	NJD000137P
×	0.K	NJD000136P
×	O.ㅈ.	NJD000134P
×	O.K.	NJD000133P
×	0.К.	NJD000131P
×	0.K.	NJD000130P
×	0.K.	NJD000129P
×	O.K.	NJD000128P
×	0.K.	NJD000127P
×	0.K.	NJD000126P
×	0.K.	NJD000124P
×	O.K.	NJD000123P
×	O.K.	NJD000122P
×	O.K.	NJD000121P
×	0.K.	NJD000120P
×	O.K.	NJD000119P
×	О.К.	NJD000116P
×	O.K.	NJD000114P
×	O.K.	NJD000113P
×	O.K.	NJD000111P
×	O.K.	NJD000110P
×	O.K.	NJD000109P
did functional	VISUAL	SERIAL#
Veducator		

Exhibit D (cont.)

RESULTS:

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Revision 2.0

SUMMERY SHEET

DVT Test Data for 288117-70020

PAR# 5365 TEST PLAN:
Patient Programmer for Neuro devices.
DATE: 4-Jun-02 All Fund TEST PLAN: 288117-70020

TECH:

r PLAN: 288117-70020

devices. Broad Band Random Vibration paragraph 6.2.4 of test plan.

All Functional Testing done per 6.1 except backlight and IR port.

Subject samples to

	_	_	_				_	-	_	-	-					_				_	_	_		1
Date Completed 7-Jun	NJD000137P	NJD000136P	NJD000134P	NJD000133P	NJD000131P	NJD000130P	NJD000129P	NJD000128P	NJD000127P	NJD000126P	NJD000124P	NJD000123P	NJD000122P	NJD000121P	NJD000120P	NJD000119P	NJD000116P	NJD000114P	NJD000113P	NJD000111P	NJD000110P	NJD000109P	SERIAL#	
																							Back down	
7-Jun																							Visual	
7-Jun																							R. side dow	ļ.
7-Jun																							Visual	
7-Jun																							Top up	
7-Jun																							Visual	
13-Jun	•																						Functional	
		ı	ı	ı	Į	ı	ı	1	1	[ì	!		•	ı	1	ı	ı	1	1	1	ı	Observations	

EQUIPMENT:

RESULTS:

NOTES:

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Revision 2.0

Revision 2.0

SUMMERY SHEET

TEST PLAN: 288117-70020

Subject samples to

PAR# 5365 TEST PLAN: 288117-70020

Patient Programmer for Neuro devices. Mechanical Shock paragraph 6.2.5 of test plan.

DATE: 20-Jun-02 All Functional Testing done per 6.1 except backlight and IR port.

NJD000137P	NJD000136P	NJD000134P	NJD000133P	NJD000131P	NJD000130P	NJD000129P	NJD000128P	NJD000127P	NJD000126P	NJD000124P	NJD000123P	NJD000122P	NJD000121P	NJD000120P	NJD000119P	NJD000116P	NJD000114P	NJD000113P	NJD000111P	NJD000110P	NJD000109P	SERIAL#
																					:	Front
																					:	Back
																					:	Тор
																						Bottom
																				•		Left side
																						Right side
	•	-	•	•	•	•		4	•	-	•	•			-	•		•	•	•	:	Testing

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NOTES:

RESULTS:

EQUIPMENT:

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Test Path #3 from DVT Plan 288117-70020 Section 7.0

DVT Pre-Test Performed to verify operational units.

	_													_		_,				_		1	
NJD000108P	NJD000107P	NJD000106P	NJD000104P	NJD000103P	NJD000102P	NJD000101P	NJD000100P	NJD000099P	NJD000098P	NJD000097P	NJD000096P	NJD000094P	NJD000093P	NJD000092P	NJD000089P	NJD000087P	NJD000086P	NJD000084P	NJD000083P	NJD000082P	NJD000081P	Serial Number	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	operational	Buttons
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Audio	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	LCD	·
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	contact	Battery
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Door	Battery
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	clock	Battery Real time
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	≅	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Backlight	
×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	Backlight Communication	
웃	욧	웃	웃	웃	웃	웃	웃	웃	웃	웃	웃	웃	웃	웃	웃	웃	웃	웃	웃	S	ę	Results	

EQUIPMENT: I

Testing performed by

Date:

23-May-02

Exhibit D (cont.)

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Patient Programmer for Neuro devices.

DATE: 29 MAY 02 IN

PAR# 5365

INITIAL VISUAL & ELECTRICAL

TEST PLAN: 288117-70020

TECH:

0, 1, 10		
		Requestor
SERIAL#	VISUAL	did functional
NJD000081P	O.K.	×
NJD000082P	O.K.	×
NJD000083P	O.K.	×
NJD000084P	O.K.	×
NJD000086P	O.K.	×
NJD000087P	O.K.	×
NJD000089P	O.K.	×
NJD000092P	O.K.	×
NJD000093P	0.K.	×
NJD000094P	O.K.	×
NJD000096P	О.К.	×
NJD000097P	0.K.	×
		- · ·

Exhibit D (cont.)

NJD000098P

NJD000100P NJD000099P

0. 7. 0.K 0.K.

RESULTS: NO ANOMALIES NOTED Date: Complete

29-May О.К. O.ㅈ

NJD000101P NJD000102P NJD000103P NJD000104P NJD000106P NJD000108P

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SUMMERY SHEET

RESULTS:	NOTES:	Date: Complete	NJD000107P NJD000108P	NJD000106P	NJD000104P	NJD000102F	NJ D0001017	NJD000100P	4660000DFN	NJD000098P	NJD000097P	NJD000096P	NJD000094P	NJD000093P	NJD000092P	NJD000089P	NJD000087P	NJD000086P	NJD000084P	NJD000083P	NJD000082P	NJD000081P	SERIAL#		Subject	DATE:	Patient Programmer for Neuro devices	DAD# 5265
D C B	Α=	3-Jun		1	 		†	1	†				†	1	1									T1	samples to	29-May-02	r for Neuro device	TES
		3-Jun																						41	degrees F and	All Functional Testing done per 6.1 except backlight and IR port.		TEST PI AN: 288117-70020
T O T M		4-Jun																						- 1	RH for da	sting done per 6.		70020
I G T U		4-Jun 19-																						र र	days. Test sample	.1 except backli		
		19-Jun 19-Jun		•		•																	.	٠٠	Test samples per request	ght and IR port.		TEC
																							5	-	<i>.</i>		:	Ŧ
																									•			

EQUIPMENT:

Test Path #3

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DVT Test Data for 288117-70020

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DVT Test Data for 288117-70020

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DVT Test Data for 288117-70020

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Section 6.3.8 Flamability - Both top and bottom housings are made from

288117-70183

DVT Test Data for 288117-70020

DVT Test Data for 288117-70020

Revision 4.0

Section 6.3.6 - Button Endurance - Specification for KSC621- Used for top buttons (Life Cycle data show life expectancy				
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Other Data DVT Test Data for 288117-70020 Revision 4.0

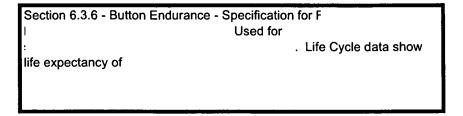
288117-70183

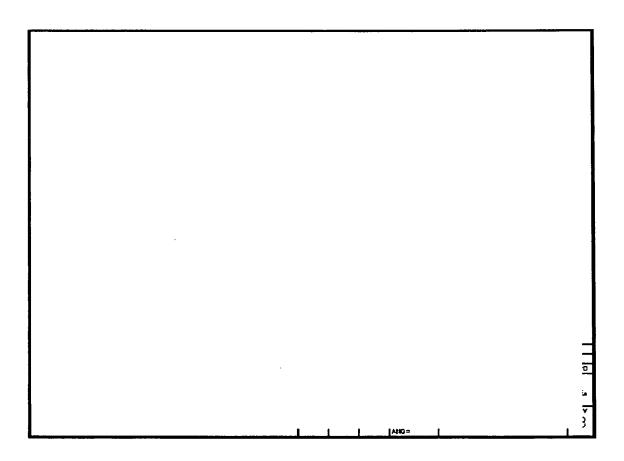
Exhibit D (cont.)

Other Data

DVT Test Data for 288117-70020

DVT Test Data for 288117-70020





Other Data DVT Test Data for 288117-70020 Revision 4.0

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Exhibit D (cont.)

Other Data

DVT Test Data for 288117-70020

DVT Test Data for 288117-70020

Section 6.3.7 Scratch resistance -		
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DVT Test Data for 288117-70020

DVT Test Data for 288117-70020

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